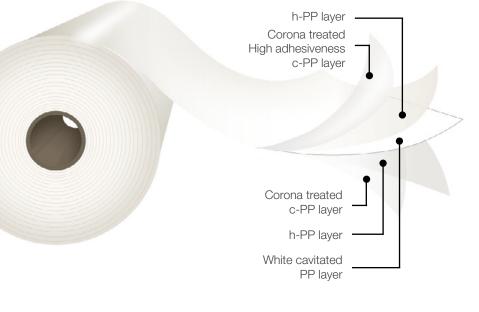
# **Multilayer BOPP Film**

White cavitated, cold seal compatible, both sides corona treated.



Opp VoidFilm H-TT

### Description

**Opp Void**Film H-TT is a five-layer film with controlled cavitation and white pigmentation. It contains a non-migratory package for an excellent machinability. The corona treated side is located on both sides.

### **Main Characteristics**

- Optimized cavitation
- Excellent whiteness
- Cold seal compatibility
- Two sides corona treated
- Outstanding flatness and dimensional stability

### **Applications**

This film is designed to be employed in a great variety of converting processes for the food and industrial packaging as a mono-web and in laminated structures. Its structure provides high opacity, excellent whiteness and high gloss. This film has excellent adhesive and wettability properties for proper ink/adhesive applications on the front side. The reverse side has a good cold seal compatibility. It meets FDA regulations for direct food contact.

#### \* Important Considerations

It is recommended to store this material at conditions not exceeding 86°F, at shadow and with a relative humidity of 60%

There might be a deterioration of certain physical properties by adverse storage conditions. It is therefore advisable to keep an adequate inventory turn-over of this material.

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### Standard Dimensions\*

\*This product has lot size and width restrictions. Please consult your sales representative.

0	OppFilm Code			Thickness	Yield	Width	Core	22" Φ Outside Diam.		30" Φ Outs	Treated	
			Jour	(mils)	(in²/lb)	(in)	Size	Length (ft)	Weight (Ib/in)	Length (ft)	Weight (Ib/in)	Face
v	н	25	TT	0.98	40,200	15 to 80	3" & 6"	27,200	8.12	54,100	16.12	Both
v	н	28	тт	1.10	35,900			24,600		48,500		
v	н	30	TT	1.18	33,500			23,300		46,200		
v	н	35	TT	1.38	28,700			19,400		38,700		
v	н	38	TT	1.50	26,400			17,700		35,800		
v	н	40	тт	1.57	25,100			17,100		33,800		

## Typical Values of Physical Properties\*

\*Information and data presented in this data sheet is intended to be used as general guidelines. Technical specifications are available upon request.



Property	Unit	Testing	Thickness in mils						
		Method	0.98	1.10	1.18	1.38	1.50	1.57	
Opacity	%	DIN 53146	75 80						
Gloss @ 45°	%	ASTM D2457	80						
Coefficient of Friction - Kinetic	-	ASTM D1894	0.25						
Tancila Strangth	MD	lb/in <sup>2</sup>	ASTM D882	11,600					
Tensile Strength	TD	ID/In-		21,800					
Elongation at Break	MD	%		130					
Liongation at Dreak	TD	/0		50					
Secont Medulus @ 2%	MD	lb/in <sup>2</sup>		290,000					
Secant Modulus @ 2%	TD	ID/In-		508,000					
Surface Tension	OUT	dun a lana	ASTM D2578	40					
Surface relision	IN	dyne/cm	ASTW D2376	38					
Water Vapor T. R. @ 38 °C, 90% R.	H.	g/(m <sup>2</sup> .day)	ASTM F1249	0.40	0.40	0.35	0.35	0.30	0.30
Oxygen T. R. @ 23° C, 0% R. H.	cm3/(m2.day)	ASTM D3985	141.9	129.0	116.1	109.7	112.9	103.2	